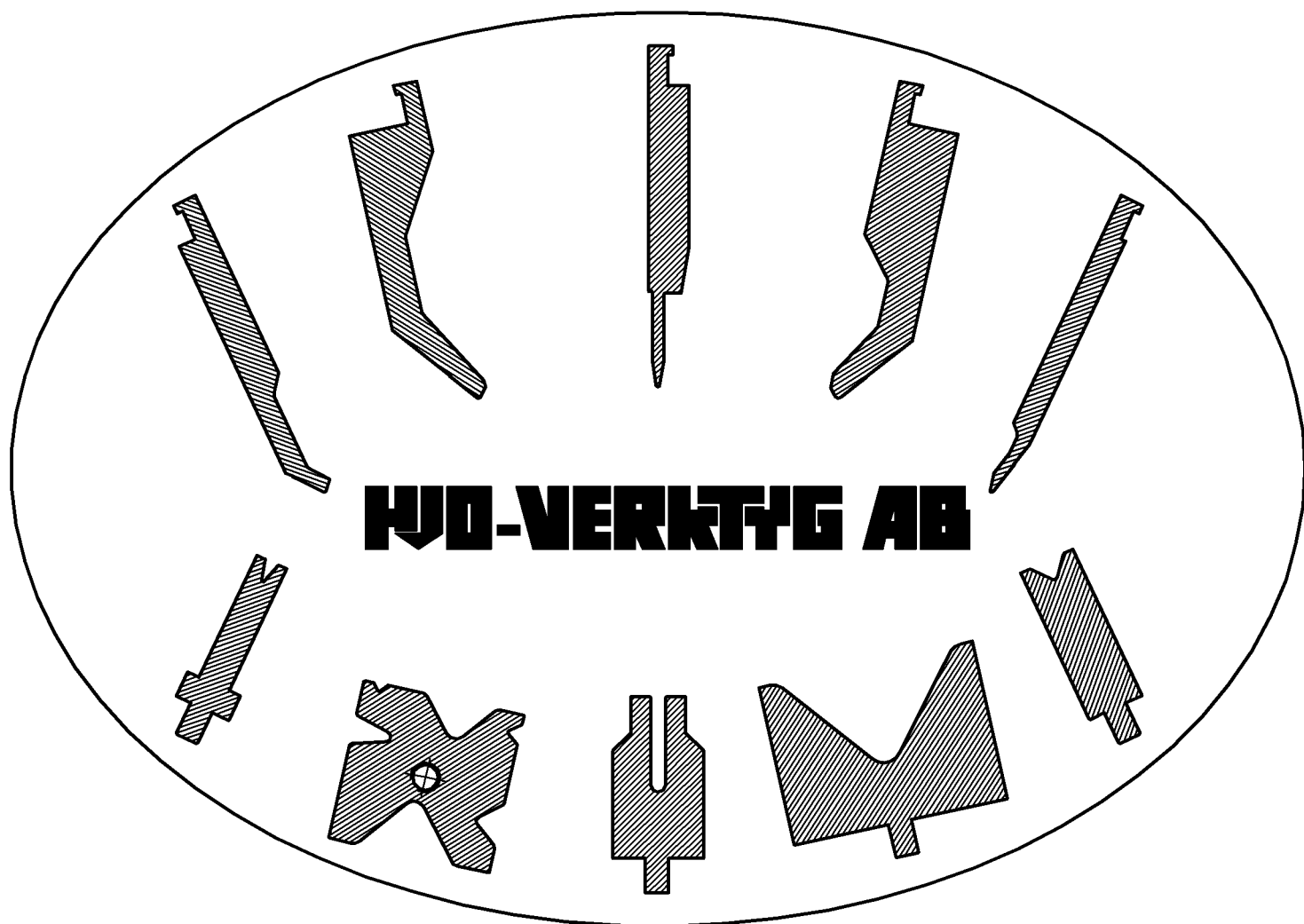


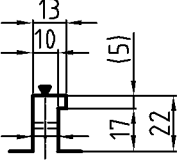
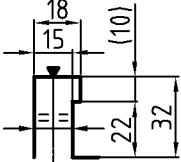
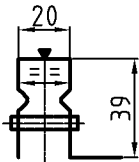
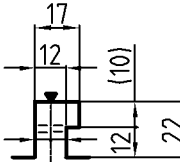
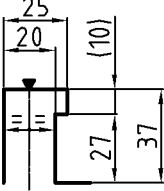
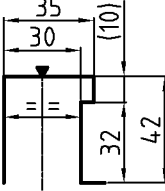
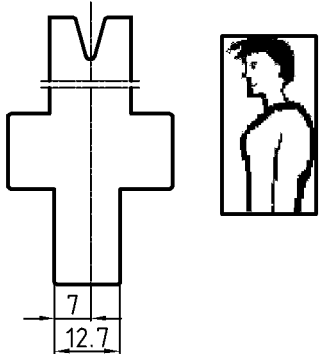
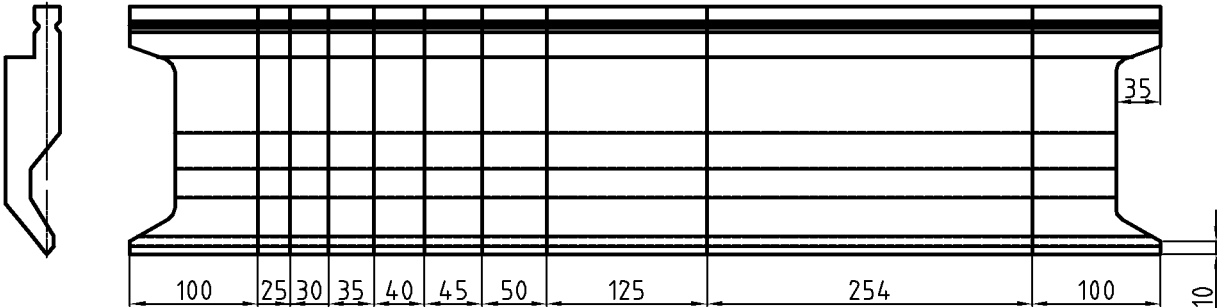
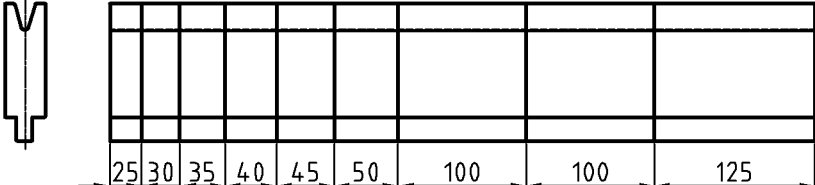
# Kantpressverktyg av typ LVD



Hjo-Verktyg AB, Industrigatan 38, 544 50 Hjo  
Telefon 0503-130 80, Telefax 0503-120 19  
Internet [www.hjoverktyg.se](http://www.hjoverktyg.se)  
E-post [info@hjoverktyg.se](mailto:info@hjoverktyg.se)

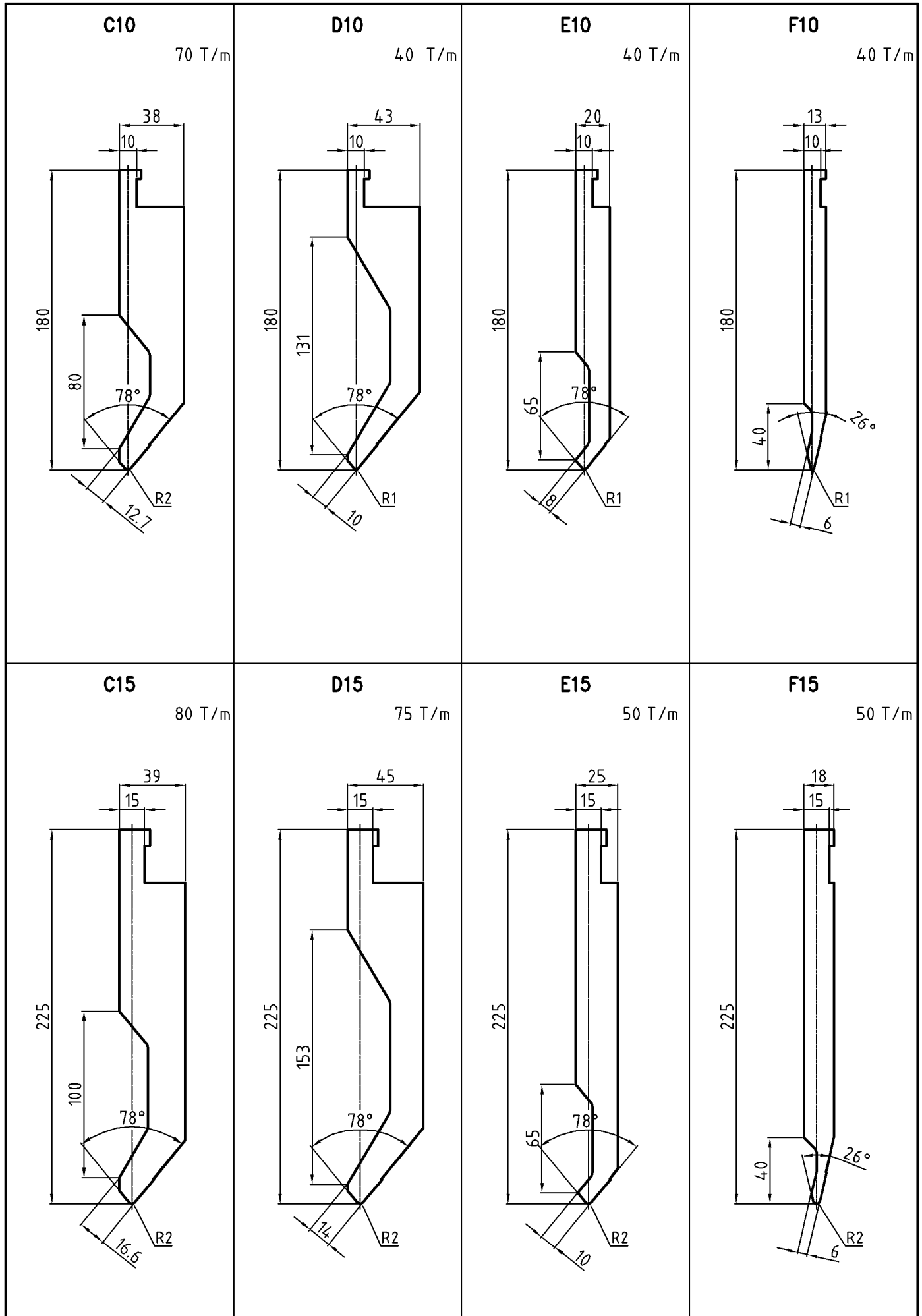
# Stansfästen samt delningar

Ver 1.0

<p>Fäste typ LVD "Classic" 10mm</p> 	<p>Fäste typ LVD "Classic" 15mm</p> 	<p>Fäste typ Wila</p> 	<p>Fäste typ LVD 2</p> 
<p>Fäste typ LVD 4</p> 	<p>Fäste typ LVD 5</p> 		
<p>Fäste för enspårsdynor</p> 			
<p>Standarddelning på stansar</p> 			
<p>Standarddelning på stansar</p> 			

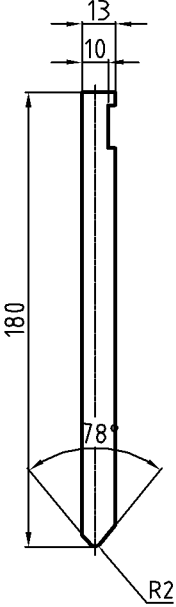
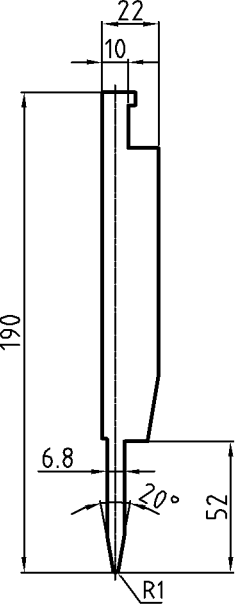
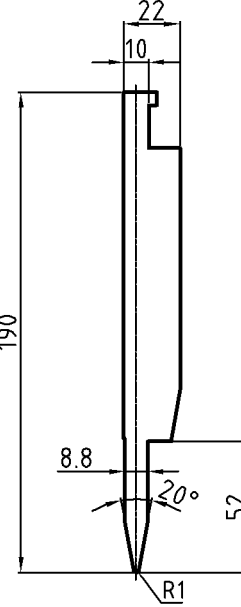
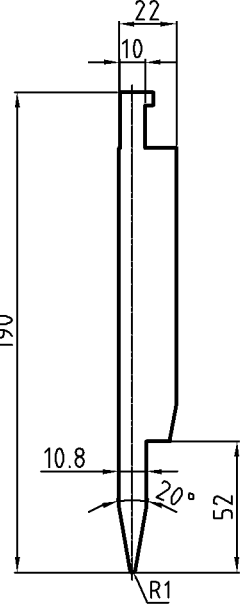
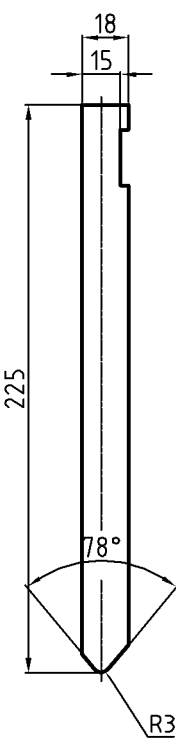
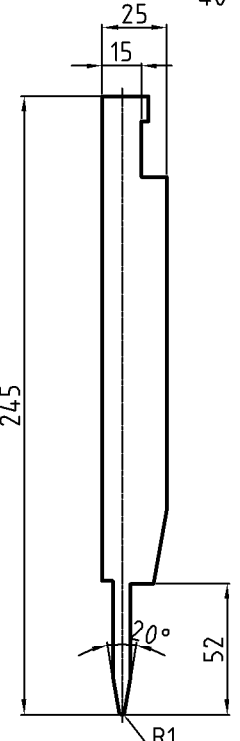
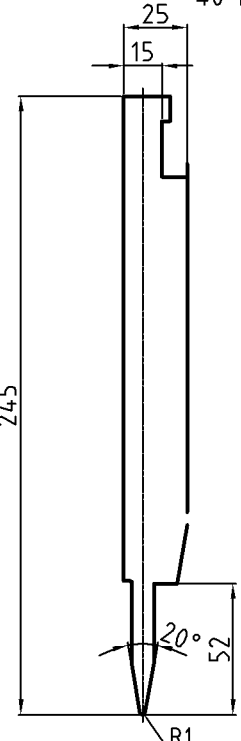
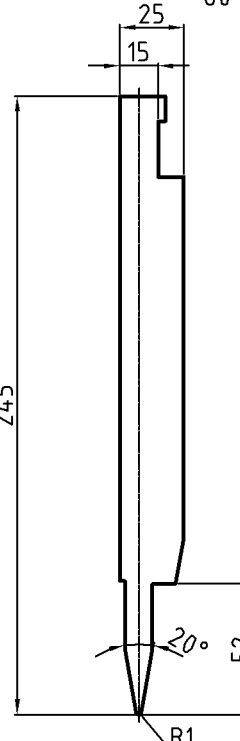
# Stansar med LVD "Classic" fäste

Ver 1.0



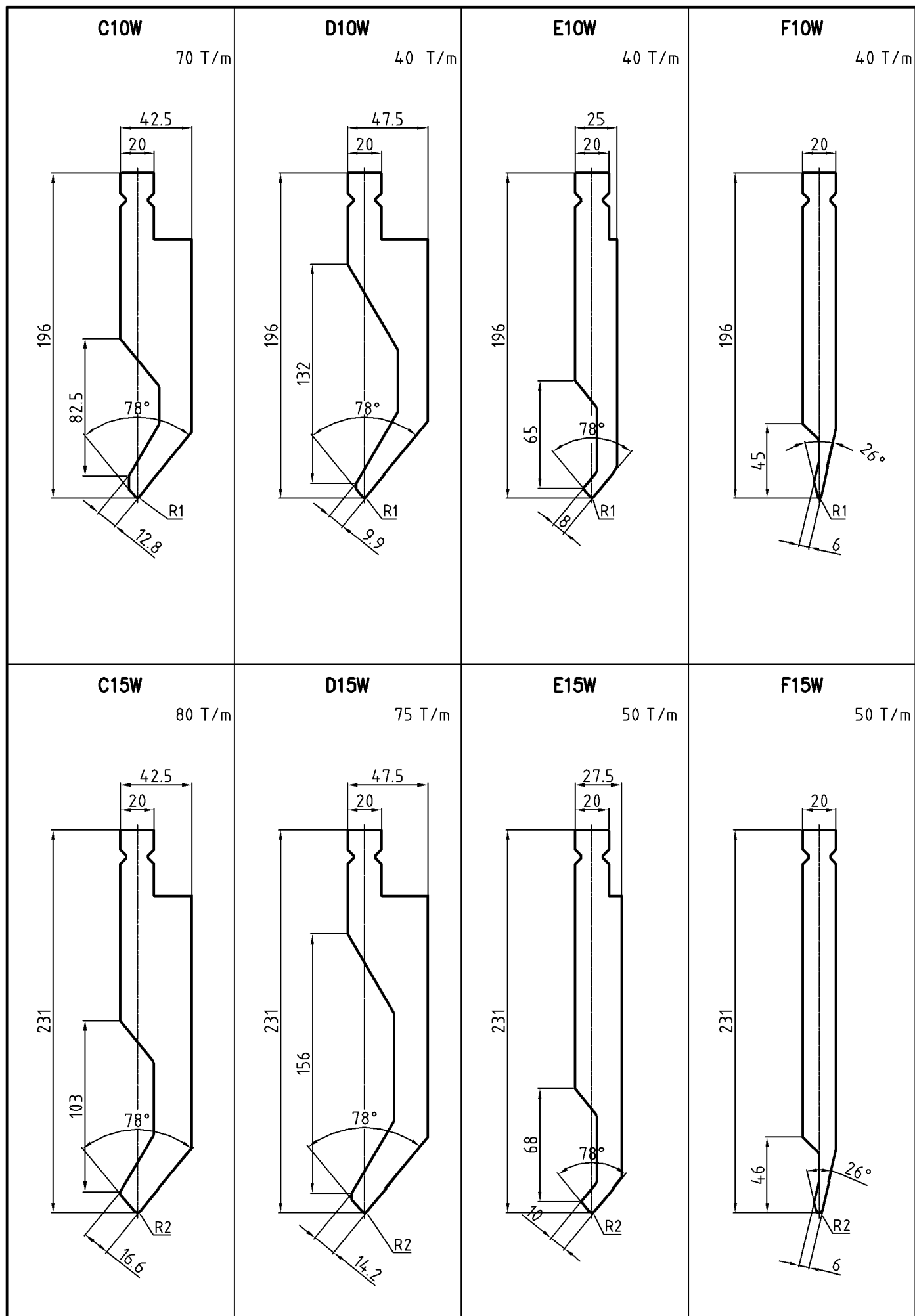
# Stansar med LVD "Classic" fäste

Ver 1.0

<p><b>R10</b> 80 T/m</p> 	<p><b>P10.08</b> 40 T/m</p>  <p>Används tillsammans med dyna T08.90</p>	<p><b>P10.10</b> 40 T/m</p>  <p>Används tillsammans med dyna T10.90</p>	<p><b>P10.12</b> 40 T/m</p>  <p>Används tillsammans med dyna T12.90</p>
<p><b>R15</b> 120 T/m</p> 	<p><b>P15.08</b> 40 T/m</p>  <p>Används tillsammans med dyna T08.90 alt. T08.13</p>	<p><b>P15.10</b> 40 T/m</p>  <p>Används tillsammans med dyna T10.90 alt. T10.13</p>	<p><b>P15.12</b> 60 T/m</p>  <p>Används tillsammans med dyna T12.90 alt. T12.13</p>

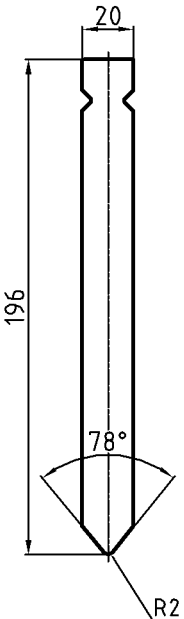
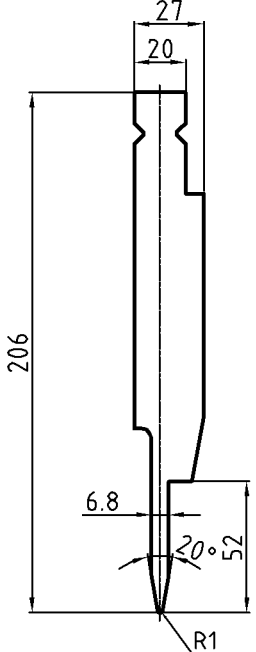
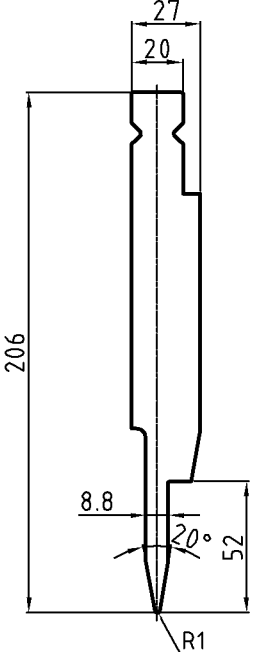
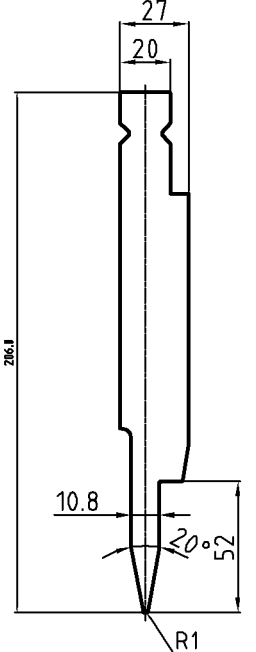
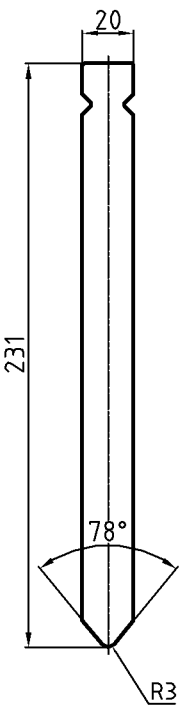
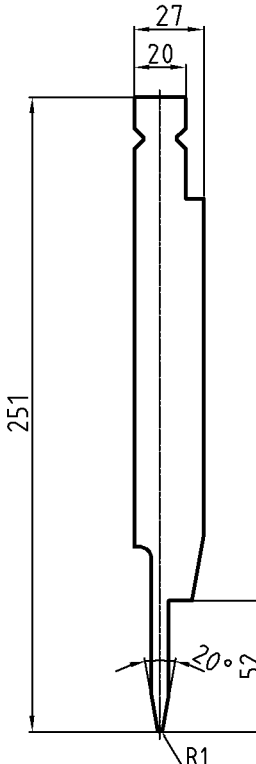
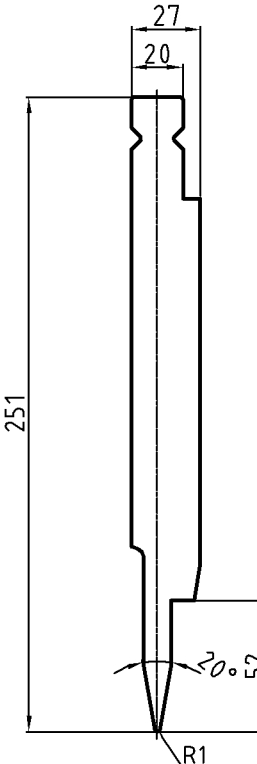
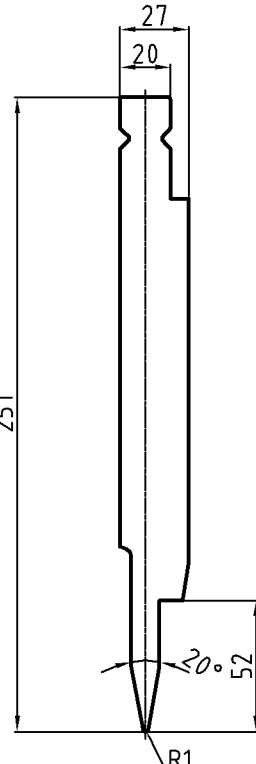
# Stansar med Wila fäste

Ver 1.0



# Stansar med Wila fäste

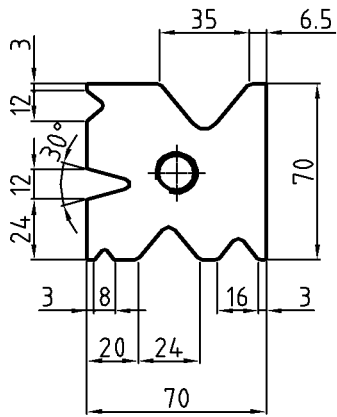
Ver 1.0

<p><b>R10W</b> 80 T/m</p> 	<p><b>P10.08W</b> 40 T/m</p>  <p>Används tillsammans med dyna T08.90</p>	<p><b>P10.10W</b> 40 T/m</p>  <p>Används tillsammans med dyna T10.90</p>	<p><b>P10.12W</b> 40 T/m</p>  <p>Används tillsammans med dyna T12.90</p>
<p><b>R15W</b> 120 T/m</p> 	<p><b>P15.08W</b> 40 T/m</p>  <p>Används tillsammans med dyna T08.90 alt. T08.13</p>	<p><b>P15.10W</b> 40 T/m</p>  <p>Används tillsammans med dyna T10.90 alt. T10.13</p>	<p><b>P15.12W</b> 60 T/m</p>  <p>Används tillsammans med dyna T12.90 alt. T12.13</p>

# Flerspårsdynor

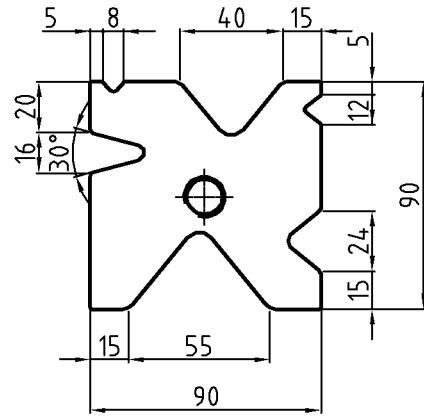
Ver 1.0

### M70



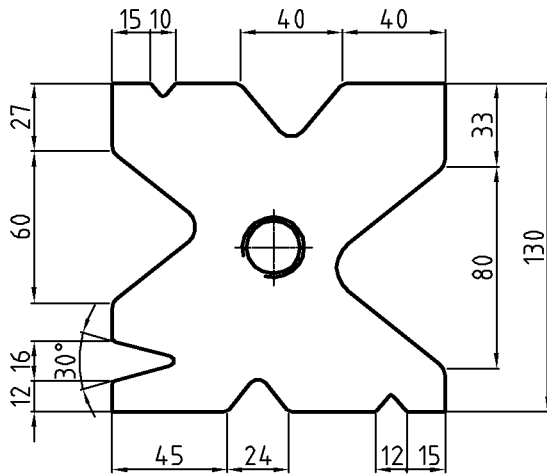
Ej angivna spårvinklar är 78°

### M90



Ej angivna spårvinklar är 78°

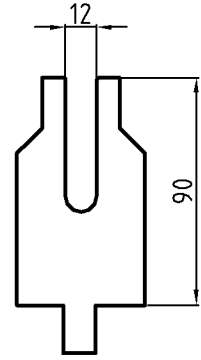
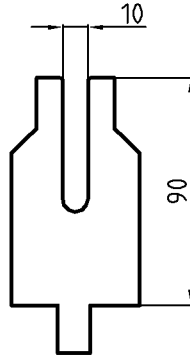
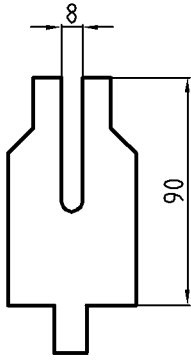
### M130



Ej angivna spårvinklar är 78°

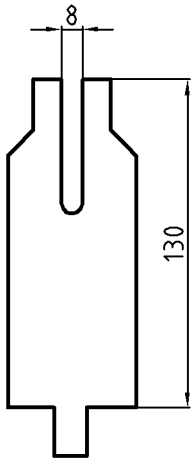
# Omslagsdynor

Ver 1.0



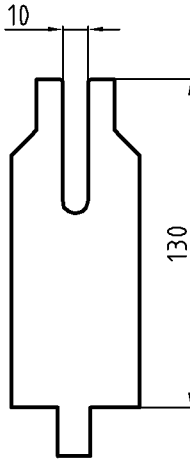
**T08.13**

35 T/m



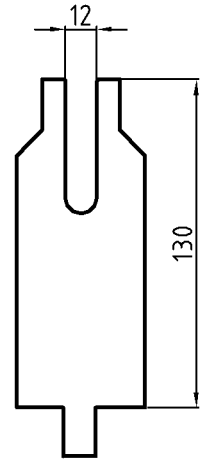
**T10.13**

35 T/m



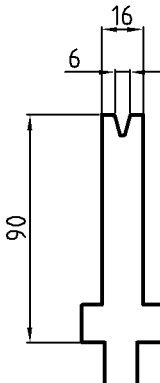
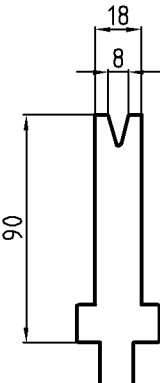
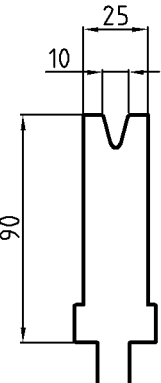
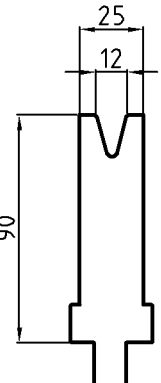
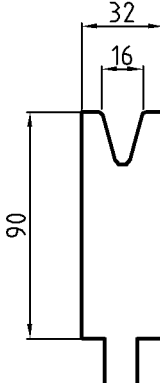
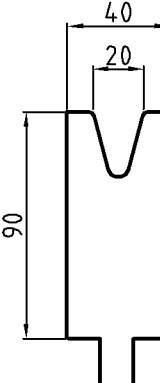
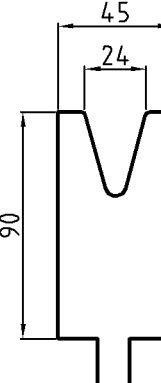
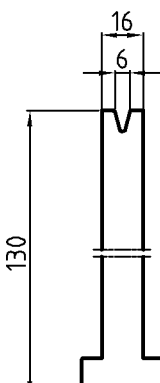
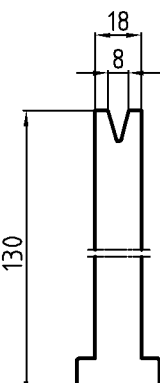
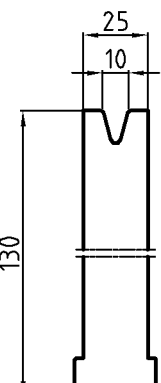
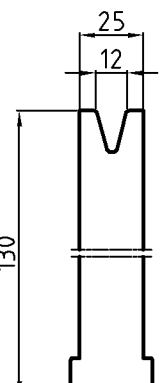
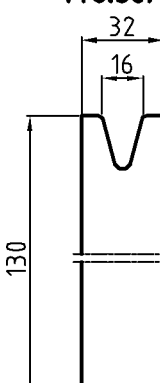
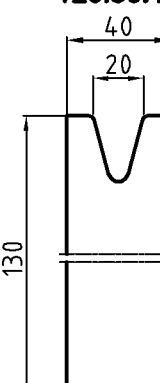
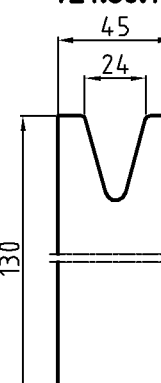
**T12.13**

35 T/m



# Enspårsdynor 30°

Ver 1.0

<p><b>V06.30.90</b> 20 T/m</p> 	<p><b>V08.30.90</b> 22 T/m</p> 	<p><b>V10.30.90</b> 30 T/m</p> 	<p><b>V12.30.90</b> 38 T/m</p> 
<p><b>V16.30.90</b> 38 T/m</p> 	<p><b>V20.30.90</b> 38 T/m</p> 	<p><b>V24.30.90</b> 55 T/m</p> 	
<p><b>V06.30.13</b> 20 T/m</p> 	<p><b>V08.30.13</b> 22 T/m</p> 	<p><b>V10.30.13</b> 30 T/m</p> 	<p><b>V12.30.13</b> 38 T/m</p> 
<p><b>V16.30.13</b> 38 T/m</p> 	<p><b>V20.30.13</b> 38 T/m</p> 	<p><b>V24.30.13</b> 55 T/m</p> 	

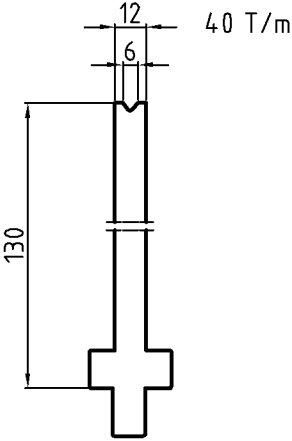
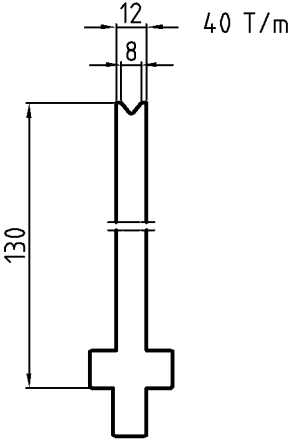
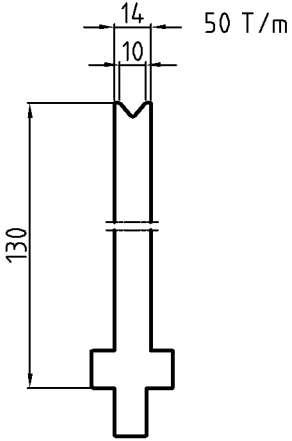
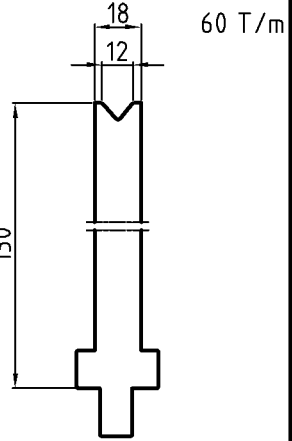
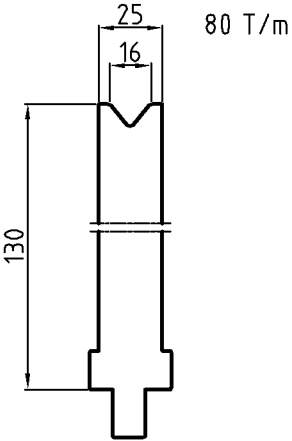
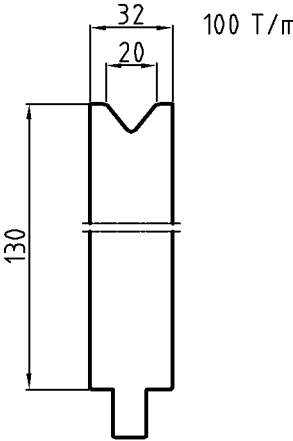
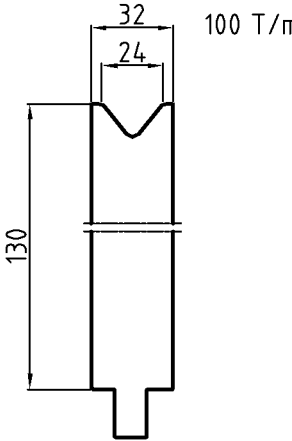
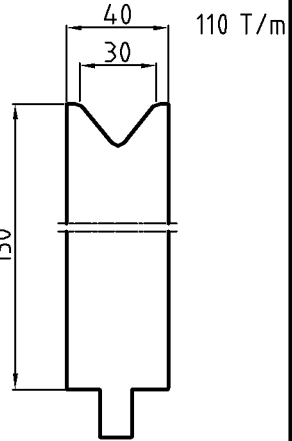
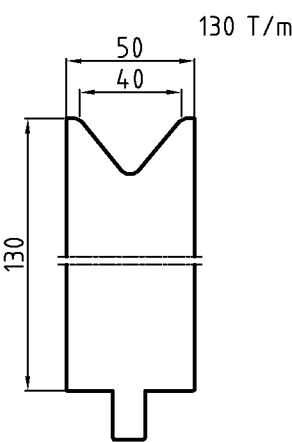
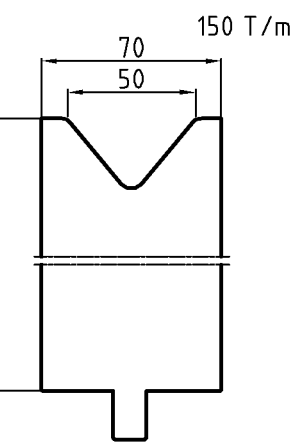
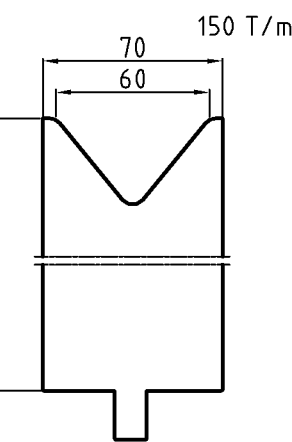
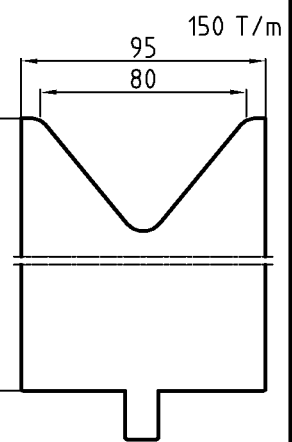
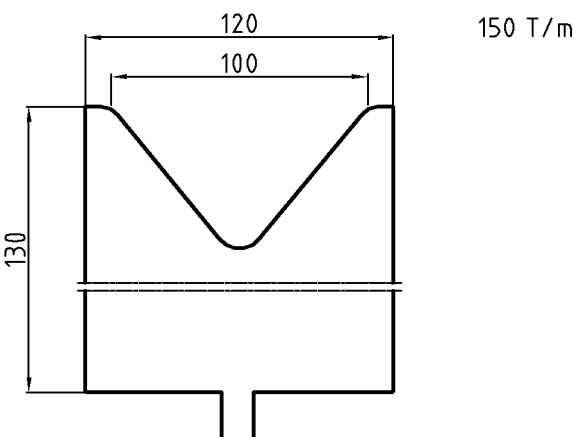
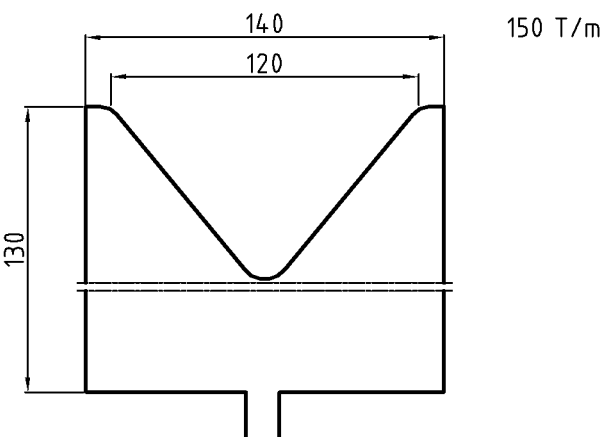
# Enspårardynor 78° höjd 90mm

Ver 1.0

<p><b>V06.78.90</b> 40 T/m</p>	<p><b>V08.78.90</b> 40 T/m</p>	<p><b>V10.78.90</b> 50 T/m</p>	<p><b>V12.78.90</b> 60 T/m</p>
<p><b>V16.78.90</b> 80 T/m</p>	<p><b>V20.78.90</b> 100 T/m</p>	<p><b>V24.78.90</b> 100 T/m</p>	<p><b>V30.78.90</b> 110 T/m</p>
<p><b>V40.78.90</b> 130 T/m</p>	<p><b>V50.78.90</b> 150 T/m</p>	<p><b>V60.78.90</b> 150 T/m</p>	<p><b>V80.78.90</b> 150 T/m</p>
<p><b>V100.78.90</b> 150 T/m</p>			

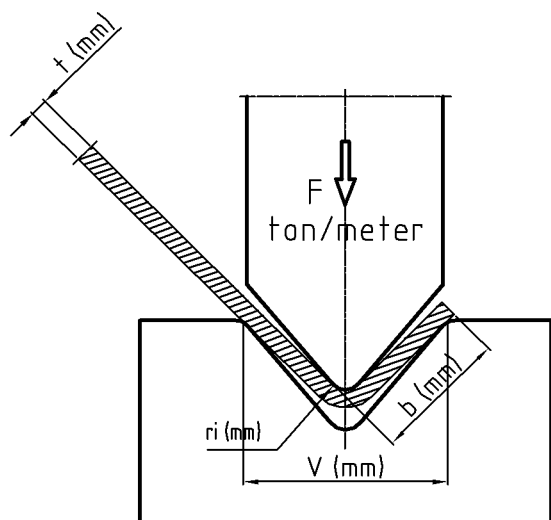
# Enspårsdynor 78° höjd 130mm

Ver 1.0

<p><b>V06.78.13</b> 40 T/m</p> 	<p><b>V08.78.13</b> 40 T/m</p> 	<p><b>V10.78.13</b> 50 T/m</p> 	<p><b>V12.78.13</b> 60 T/m</p> 
<p><b>V16.78.13</b> 80 T/m</p> 	<p><b>V20.78.13</b> 100 T/m</p> 	<p><b>V24.78.13</b> 100 T/m</p> 	<p><b>V30.78.13</b> 110 T/m</p> 
<p><b>V40.78.13</b> 130 T/m</p> 	<p><b>V50.78.13</b> 150 T/m</p> 	<p><b>V60.78.13</b> 150 T/m</p> 	<p><b>V80.78.13</b> 150 T/m</p> 
<p><b>V100.78.13</b> 150 T/m</p> 		<p><b>V120.78.13</b> 150 T/m</p> 	

# Presskrafttabell

Ver 1.0



t mm	V	6	8	10	12	16	20	24	32	40	48	64	80	100	150	200	250	320	400	500	
	b	4	6	6,5	8	10	12	15	19	23	28	40	48	60	90	120	150	200	250	310	
ri	1	1,3	1,6	2	2,6	3,3	4	5	6,5	8	10	13	16	25	30	40	53	65	83		
0,5	<del>3</del>	<del>2</del>																			
0,8	<del>7</del>	<del>5</del>	4																		
1	<del>11</del>	<del>8</del>	7	6																	
1.2	16	<del>12</del>	<del>10</del>	8	6																
1.5		17	<del>15</del>	<del>13</del>	9	8															
2			28	<del>23</del>	<del>17</del>	13	11														
2,5				36	<del>27</del>	<del>22</del>	17	13													
3					38	<del>30</del>	<del>25</del>	19	15												
4						54	43	<del>34</del>	<del>27</del>	22											
5							68	52	<del>42</del>	<del>34</del>	26										
6								75	60	<del>49</del>	<del>38</del>	30									
8									107	86	<del>65</del>	<del>53</del>	43								
10										135	105	<del>85</del>	<del>67</del>	44							
12											150	120	<del>96</del>	63	47						
15												188	150	<del>98</del>	<del>75</del>	59					
20														175	<del>135</del>	<del>108</del>	85				
25															210	<del>170</del>	<del>130</del>	105			
30																240	<del>190</del>	<del>150</del>	120		
40																	340	<del>270</del>	<del>215</del>		
50																			420	<del>340</del>	

Presskraft F i ton/meter vid luftböckning av plåt med brotthållfasthet (Rm) på 400N/mm<sup>2</sup>

Rekommenderade värden

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